

# 2K Clears

## IC-9905 Speed Clear

### Product Description







Speed clears for application ranging from spot repair, panel repair to overall refinish. Dry to polish time is 2.5 hours.

### Technical Characteristics

Color: transparent      Shelf life: 24 months at 25°C      Theoretical spreading rate: 250-300 m<sup>2</sup>/l (avg) at 1 µm

### Pre-treatment

IC-9905 Speed Clear is suitable to be applied on top of a clean and dust-free InnoColor basecoat. See TDS of basecoat for other preparation of substrate.

	<b>Mixing Ratio</b>	<b>IC-9905 Clear</b> 100 (vol)100 g	
		<b>IC-9788 Hardener</b> 50 (vol)49 g	
		<b>IC-950 Thinner</b> 0 – 5 (vol)0 – 5 g	
		Mix well and strain before application. Normally, thinner is not needed. Only when temperature is very low or viscosity is high, thinner can be used.	
		Note:	
		IC-9688/IC-940 is for temperatures beneath 15°C	
		IC-9788/IC-950 is for temperatures between 15°C – 25°C	
		IC-9888/IC-960 is for temperatures above 25°C	
		IC-970 is for temperatures above 35°C or when refinishing large surfaces.	
	<b>Spray Viscosity Potlife</b>	14 to 17 seconds DIN 4 cup at 25°C	
		2-3 hours at 25°C	
	<b>Sprayguns</b>	HVLP gravity-feed spraygun1.2 – 1.3mm1.5 – 2.0 bar10 – 15 cm	
		Compliant gravity-feed spraygun1.3 – 1.6mm3.0 – 4.0 bar15 – 20 cm	
	<b>Application</b>	Number of spraycoats: 1 half wet + 1 wet coat	
		Flash-off: 5 – 8 mins	
		Film thickness: 50 – 60 µm	
	<b>Drying</b>	Drying25°C60°C	
		Dust free after17 - 20 mins–	
		Ready for assembly after100 - 120 mins–	
		Ready for polish after3-3.5 hours75 mins	
	<b>IR Drying</b>	IR drying after dust free	
		short ware: 5 mins at a 80 cm distance	
<b>Further Treatment</b>		Polish after specified drying times and cooling.	

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet from our website at [www.wonder-global.com](http://www.wonder-global.com) or directly from your supplier.